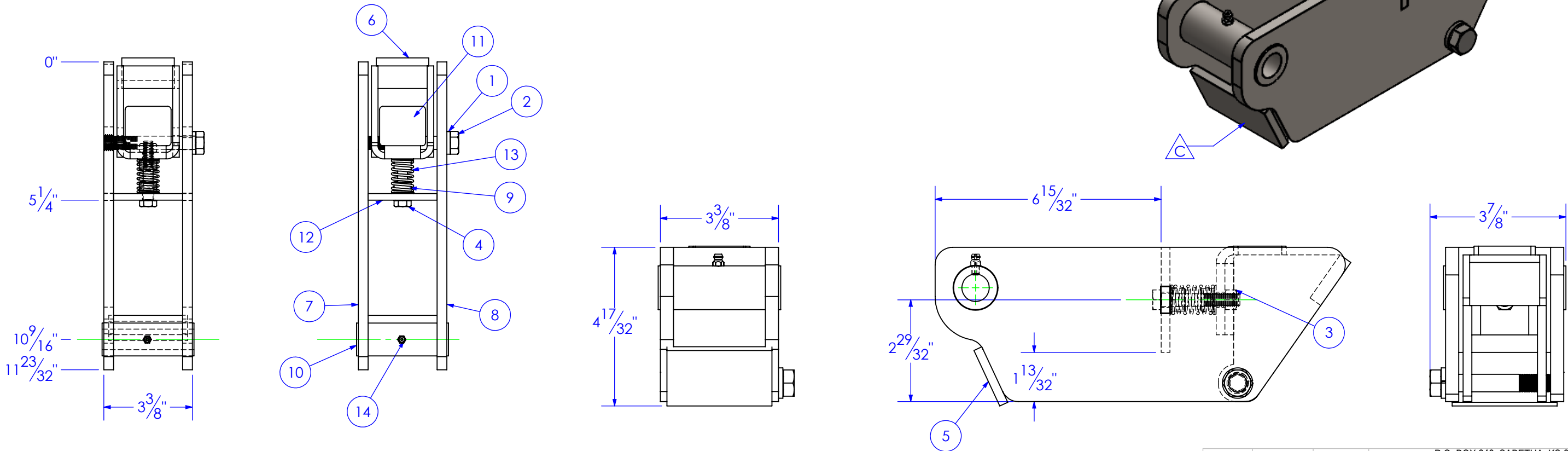


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	DRAWING	QTY.
1	BO-1/2 LW, SS	1/2" LOCK WASHER, STAINLESS	STOCK	-	1
2	BO-1/2x3-1/2 HCS STAINLESS	BOLT, 1/2-20 x 3-1/2", STAINLESS	STOCK	-	1
3	BO-5/16 HNN SS	5/16 NYLOC NUT STAINLESS	STOCK	-	1
4	BO-5/16x2-3/4" HCS STAINLESS	BOLT, 5/16 x 2-3/4", STAINLESS	STOCK	-	1
5	FI .25 x 3 L 1.75	LENGTH: 1-3/4"	1/4" x 3"	STOCK	1
6	FI .375 X 1.5 L 2	LENGTH: 2"	FI 3/8" x 1-1/2"	STOCK	1
7	FP-RL-ECKEEPER-IN	END CAP, INSIDE KEEPER, REEL LIFT	3/8" HRS	12-2430	1
8	FP-RL-ECKEEPER-OUT	END CAP, OUTSIDE KEEPER, REEL LIFT	3/8" HRS	12-2416	1
9	FP-RL-FLNG SPRSPCR	FLANGE SPRING SPACER, REEL LIFT	303 STAINLESS STEEL	12-2443	2
10	FP-RL-KB	BUSHING, KEEPER	MT .75X1.25	12-2423	1
11	FP-RL-LATCH	LATCH, REEL LIFT	1/4" HRS	12-2440	1
12	FP-RL-LATCHPLT	LATCH PLATE, REEL LIFT	1/4" HRS	12-2441	1
13	HD-SPR .845x.79x.08	0.845x2-1/2 COMP SPRING STAINLESS	STOCK	-	1
14	HD-ZG .25-28 90	GREASE ZERK 1/4-28 STRAIGHT	STOCK	-	1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INTIAL RELEASE	2/20/2017	
B	REVISE LATCH ASSEMBLY	5/3/2017	
C	ADD ITEM 14	2/16/2018	
D	REVISE ITEMS 5, 11 & 13	6/19/2018	
E	CHANGE ITEM 9 & 14	7/8/2019	
F	CHANGED PART # HD-SP .645ODx.39IDxL.434 FOR FP-FLNG SPRSPCR	11/19/2022	HP
G	CHANGED PART # FROM FP-FLNG-SPRSPCR TO FP-RL-FLNG SPRSPCR	11/26/2022	HP




DRAWING LOCATION:
M:\Drawings\Ethan\Solidworks drawings\12 REEL LIFT\1X00 FABRICATION DWG\1400 Rear Assembly
ASM. LOCATION:
M:\Drawings\Ethan\Solidworks drawings\SOLIDWORKS MODELS\FP-RL

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AS A WHOLE WITHOUT THE WRITTEN
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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16$
ANGULAR: MACH ± 1 BEND ± 1
TWO PLACE DECIMAL $\pm .010$
THREE PLACE DECIMAL $\pm .005$
MATERIAL
DO NOT SCALE DRAWING

DRAWN	NAME	DATE
PART #	ETHAN	11/26/2022
ASM #	Part #	
	KEEPER_PS_LATCH	
COMMENTS: END CAP KEEPER WELDMENT, PASSENGER SIDE REEL LIFT		

P.O. BOX 248, SABETHA, KS 66534 (785) 284-3674 FAX (785) 284-3931		
		
SIZE	DWG. NO.	REV
B	12-1405	G
SCALE: 1:4	WEIGHT: 12.715	SHEET 1 OF 1